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The Fanuc 310i control (in Makino PRO 6 configuration) is featured with heavy emphasis on the typical Horizontal Machining Center (HMC) application. Some discussion and/or activity are also directed at the particular models and options of customer machinery for each student where possible. MMC programming and functions are not covered. YMachine Components and their Functions YTools and Tool ...

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**Additional copies of any guide or manual provided with your Makino machine may be purchased from Makino. Prior To Installation, Operation, or Service Do NOT attempt to install, operate, or service this machine until:**

- You have read and understand the safety instructions in this chapter.
- You have read and understand all Danger, Warning, and Caution safety labels attached to the machine ...

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overview brand: makino year: 2014 model: ps95 production hours: 4000 application type: milling location: poland machine type: machining centers (vertical) availability: immediately control unit brand: makino professional p / fanuc gindumac id: pl-mil-mak-2014-00002 technical information general data measurements width: 2762 mm measurements depth: 2420 mm measurements height: 2479 mm machine ...

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FANUC has many probing routines for automatic kinematic calibration and part location available in Manual Guide i and iHMI. Want to learn more? A great way to start is viewing our recent webinar on Optimal 5-axis machining. FANUC has industry experts ready to help you implement the latest FANUC technologies and get the most out of your equipment for the entire life of your machine. Do you ...

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Betriebsstunden: 6986 h Bo0sn98x3m Vorbereitung 4. Achse x-Weg 920 mm y-Weg 508 mm z-Weg 460 mm Max Spindeldrehzahl: 14.000 U/min Spindelaufnahme: SK 40  
Aufspannfläche: 1170 x 510 mm Gesamtleistungsbedarf: 25 kW Maschinengewicht: 8,5 t  
Marposs T25 Messtaster IKZ 30 bar 30-Fach Werkzeugwechsler Späneförderer

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LEN(change the manual active offset value:length offset change mode) 27: RAD(change the manual active offset value:radius offset change mode) 28: WZR(change the manual active offset value:workpiece origin offset change mode) 39: TCP(during tool center point control of 5-axes machining) 40: TWP(during tilted working plane command) 41:

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**Fanuc OM controller on Makino Mill; Likes: 0. Results 1 to 1 of 1 Thread: ... wondering if anyone out there could provide me with a parameter list for this Fanuc OM controller we have on our shop's Makino Milling Machine. If anyone has this information I would greatly appreciate it! The machine seems to be moving in incremental mode regardless of whether you use a G90 or not. Was hoping we ...**

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